

HOW TO REDUCE AMPUTATION HAZARDS

Recognize Machine Danger Areas

Point of Operation

Where work is performed on the material such as cutting, shaping, boring, or forming of stock.

Power Transmission Apparatus

This includes any moving parts that transmit energy to the point of operation.

Other Moving Parts

Feed mechanisms and any auxiliary parts of the machine that move while the machine is working.

Recognize Hazardous Tasks

- Regular operation of a machine
 - Setup/threading/preparation for regular operation of the machine
 - Clearing jams or upset conditions
 - Making running adjustments while a machine is operating
 - Cleaning a machine
 - Oiling or greasing a machine or machine pans
 - Scheduled/unscheduled maintenance
 - Locking out or tagging out
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Protect Yourself

When the Machine is in Operation

- Adhere to safe operating procedures and use the appropriate personal protective equipment for each machine you use.
- Do not wear jewelry or loose-fitting items that can get caught in moving parts. Do not wear work gloves if they can become entangled.
- Inspect your equipment thoroughly, and never operate any equipment that is not in safe working condition.
- Ensure the guards on the machine are properly adjusted before you begin work.
- Always secure the workpiece, so that it cannot kick back or be ejected.

- Keep the work area and machine clean and free of clutter.
- Stay clear of unshielded moving parts.

When the Machine is Shut Down

- Only perform maintenance activities after fully stopping the machine.
- Neutralize and lock out all potential hazardous energy sources as required by the lock-out/tagout procedure for the machine.
- Remove all stray items from the machine and put them away before returning the machine to service.



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